

# MODULTEILUNG

## À PAS MODULE MODULAR PITCH

feinstverzahnt und gehärtet  
taillage de précision et trempée  
precision cut and hardened  
Quality  
9h27

Module (mm)  
1 1.5 2 2.5 3 4 5 6

### Gerade verzahnt, gehärtet

**Material:** Ck45K+N DIN 1.1191  
**Profil:** kaltgezogen h11  
**Zahnung:** Eingriffswinkel  $\alpha=20^\circ$   
feinstgestossen, gehärtet  
**Qualität:** 9h27 DIN 3962/63/67

### Dentures droite, trempée

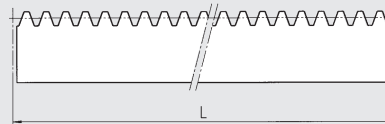
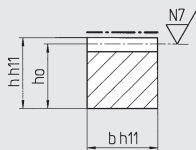
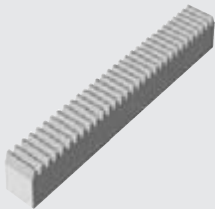
**Matière:** Ck45K+N DIN 1.1191  
**Profil:** tiré h11  
**Denture:** angle de pression  $\alpha=20^\circ$   
taillage de précision et trempée  
**Qualité:** 9h27 DIN 3962/63/67

### Straight tooth, hardened

**Material:** Ck45K+N DIN 1.1191  
**Profil:** cold formed h11  
**Teeth:** pressure angle  $\alpha=20^\circ$   
precision cut and hardened  
**Quality:** 9h27 DIN 3962/63/67

**F<sub>p</sub>** (mm):  
Teilungs-Gesamtabweichung  
Erreur totale de pas  
Cumulative pitch error

**p<sub>f</sub>** (mm):  
Toleranz der teilungsgenauen Ablängung  
Tolérance de coupe par rapport au pas  
Tolerance of cut for continuous mounting



Part No.	p	Modul	L	z	b	h	h <sub>0</sub>	F <sub>p</sub>	p <sub>f</sub>	m(kg)
124 513	4.712	1.5	999.03	212	17	17	15.50	0.118	-0.05/-0.49	2.07
124 514	4.712	1.5	1998.05	424	17	17	15.50	0.191	-0.05/-0.49	4.14
124 523	6.283	2.0	999.03	159	20	20	18.00	0.100	-0.05/-0.66	2.80
124 524	6.283	2.0	1998.05	318	20	20	18.00	0.155	-0.05/-0.66	5.70
124 533	7.854	2.5	997.46	127	25	25	22.50	0.100	-0.05/-0.82	4.40
124 534	7.854	2.5	2002.77	255	25	25	22.50	0.150	-0.05/-0.82	8.80
124 543	9.425	3.0	999.03	106	30	30	27.00	0.103	-0.05/-0.99	6.40
124 544	9.425	3.0	1998.05	212	30	30	27.00	0.147	-0.05/-0.99	12.70
124 553	12.566	4.0	1005.31	80	40	40	36.00	0.101	-0.05/-1.32	11.30
124 554	12.566	4.0	1998.05	159	40	40	36.00	0.136	-0.05/-1.32	22.60
124 563	15.708	5.0	1005.31	64	50	50	45.00	0.094	-0.05/-1.65	17.60
124 564	15.708	5.0	2010.62	128	50	50	45.00	0.122	-0.05/-1.65	35.30
124 573	18.850	6.0	999.03	53	60	60	54.00	0.101	-0.05/-1.98	17.30
124 574	18.850	6.0	1998.05	106	60	60	54.00	0.128	-0.05/-1.98	34.60

p (mm) Teilung, pas, pitch

z Zähnezahl / No de dents / Number of teeth

